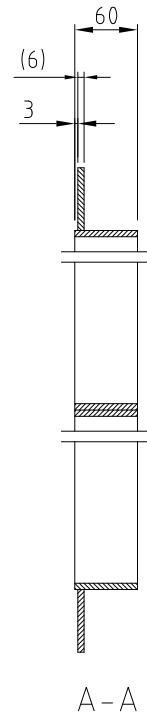


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Item	Qty	Designation	Specification						Net Weight
General Tolerance ISO 2768-1/2-M/K EN ISO 1920-B/F	Welded details EN ISO 5817-B EN ISO 10042-B	General surface roughness, Ra 12.5	Designed by	Created Date	Approved by	Approved Date	Format	Scale	Net Weight
			se-marprz	2009-03-06	se-jorake	2013-12-09	A2	1:5	
 Roxtec www.roxtec.com			Title		Projection method				
			G EX 120+(COMBI)+GASKET						
			G EX 120+ COMBI FRAME						
Restricted due to			Drawing number				Rev		
Information Drawing			S1016551				A		

G EX 120+COMBI FRAME						
VARIOUS FRAME SIZES (NOT EQUAL OPENING SIZE)						
TYPE A+BxN	H1 (mm)	H2 (mm)	H3 (mm)	H4 (mm)	Y c-c (mm)	N=2-10
G8+6xN	278	218	520	640	98.33 (x6)	xN
G8+4xN	278	159.5	461.5	581.5	106.3 (x5)	
G8+2xN	278	101	403	523	94.6 (x5)	
G6+4xN	218	159.5	401.5	521.5	94.3 (x5)	
G6+2xN	218	101	343	463	103.25 (x4)	
G4+2xN	159.5	101	284.5	404.5	88.63 (x4)	

G EX 120+COMBI FRAME						
VARIOUS FRAME SIZES (EQUAL OPENING SIZE)						
TYPE A+BxN	H1 (mm)	H2 (mm)	H3 (mm)	H4 (mm)	Y c-c (mm)	N=2-10
G8+8xN	278	278	580	700	92.86 (x7)	xN
G6+6xN	218	218	460	580	106 (x5)	
G4+4xN	159.5	159.5	34.3	463	103.25 (x4)	
G2+2xN	101	101	226	346	98.67(x3)	

WIDTH OFF COMBI FRAME NUMBER OFF PIECES		
COMBI (xN)	W (mm)	X c-c (mm)
x2	383	111 (x3)
x3	513.5	92.7 (x5)
x4	644	99 (x6)
x5	774.5	103.5 (x7)
x6	905	106.88 (x8)
x7	1035.5	109.5 (x9)
x8	1166	101.45 (x10)
x9	1296.5	103.86 (x12)
x10	1427	105.92 (x13)